

# Orion Coffee Table





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## ASSEMBLY INSTRUCTIONS

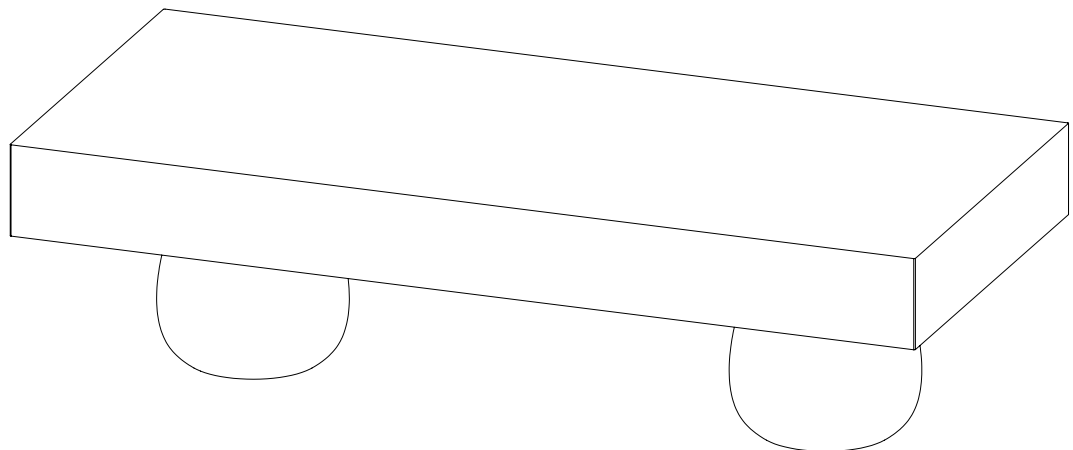
## ASSEMBLY INSTRUCTIONS: BEFORE BEGINNING

Read these instructions carefully and keep for future reference. Refer to parts inventory for guidance, and ensure you have all pieces before starting. When assembling, place all parts on a soft, clean, and flat surface such as a carpet to prevent scratches.

1. Carefully unpack and position the item on a clean, non-marring surface to assemble.
2. Read these Assembly Instructions from beginning to end before starting to assemble.
3. Take an inventory of the required parts to ensure all are available.
4. To prevent accidental choking hazards, keep all packing materials away from small children.
5. Only tighten hardware until ALL hardware are fully engaged on their locations. Over-tighten bolts will damage the bolt threads.
6. Use only factory provided hardware to assemble. Unapproved hardware can damage product or jeopardize the structural integrity of the product.
7. The use of power tool to assemble is not recommended due to high risk of over-torque, which can damage the product.

HARDWARE INVENTORY				
ID	IMAGE	DESCRIPTION	SIZE	QTY
<b>A</b>		ALLEN BOLT	M8 x 50mm	12
<b>B</b>		ALLEN WRENCH	M5 x 110mm	1
<b>C</b>		SPRING WASHER	25 x 10mm	12
<b>D</b>		WASHER	15 x 10mm	12

FURNITURE INVENTORY			
ID	IMAGE	DESCRIPTION	QTY
<b>E</b>		TOP	1
<b>F</b>		BASE	2



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## STEP 1

Flip the TOP (E) over so the bottom is exposed and lay on a level clean surface. Place each BASE (F) on either end of the TOP (E) making sure to line up the corresponding holes to secure the TOP (E) and BASE (F) together. Next, put the SPRING WASHER (C) then the WASHER (D) on the BOLT (A) and thread it through the hole. Tighten each bolt with the ALLEN WRENCH (B). Do this 8 times until all BOLTS (A), SPRING WASHERS (C), and WASHERS (D) are used and the BASES (F) are secured to the TOP (E). Once secured, assembly is complete.

